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The Six Sigma Handbook, Third Edition shows you, step by step, how to integrate this profitable approach into your company's culture. Co-written by an award-winning contributor to the practice of quality management and a successful Six Sigma trainer, this hands-on guide features: Cutting-edge, Lean Six Sigma concepts integrated throughout

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In addition to a number of published articles in quality improvement, Keller has authored Six Sigma Demystified (McGraw-Hill, 2005) and Statistical Process Control Demystified (McGraw-Hill, 2011), and co-authored (with Pyzdek) The Handbook for Quality Management, Second Edition (McGraw-Hill, 2011) and the third and fourth editions of The Six Sigma Handbook.

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Paul Keller is President and COO of Quality America, a Lean Six Sigma training and software development company with over 35 years in the field. He is the author of Six Sigma Demystified, Statistical Process Control Demystified, and co-author of The Handbook for Quality Management, Second Edition.

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The following is a chapter from the fully updated and revised "The Six Sigma Handbook," Third Edition. It covers the management systems and statistical tools that are the foundation of Six Sigma.

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